

## POPRAWKA do POLSKIEJ NORMY

ICS 23.020.10;

PN-EN 13121-3+A1:2010/AC

lipiec 2011

**Wprowadza** EN 13121-3:2008+A1:2010/AC:2011, IDT

**Dotyczy** PN-EN 13121-3+A1:2010

Naziemne zbiorniki z tworzyw sztucznych wzmocnionych włóknem szklanym -- Część 3: Projektowanie i kontrola wytwarzania

Na wniosek Komitetu Technicznego nr 130 ds. Aparatury Chemicznej, Zbiorników i Butli do Gazów Poprawka do Normy Europejskiej EN 13121-3:2008+A1:2010/AC:2011 GRP tanks and vessels for use above ground - Part 3: Design and workmanship ma status Poprawki do Polskiej Normy

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# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

## EN 13121-3:2008+A1:2010/AC

May 2011 Mai 2011 Mai 2011

ICS 23.020.10

English version Version Française Deutsche Fassung

GRP tanks and vessels for use above ground - Part 3: Design and workmanship

Réservoirs et récipients en PRV pour applications hors sol - Partie 3: Conception et fabrication

Oberirdische GFK-Tanks und -Behälter -Teil 3: Auslegung und Herstellung

This corrigendum becomes effective on 4 May 2011 for incorporation in the three official language versions of the EN.

Ce corrigendum prendra effet le 4 mai 2011 pour incorporation dans les trois versions linguistiques officielles de la EN.

Die Berichtigung tritt am 4.Mai 2011 zur Einarbeitung in die drei offiziellen Sprachfassungen der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

#### 1. Modification to the Contents

10.6, replace "Flat circular ends" with "Bottoms".

#### 2. Modification to Clause 1, Scope

Paragraph 1, line 2, replace "Thermoplastics" with "thermoplastics".

#### 3. Modification to 3.12

Replace "design pressure  $(\rho_D)$ " with "design pressure  $(\rho_D)$ ".

#### 4. Modification to Clause 4, Symbols and abbreviations

Table 1, replace symbol " $\Theta$ " with symbol " $\theta$ ".

## 5. Modification to 5.3, Information to be prepared by the manufacturer

Paragraph 5, line 1, replace "Tables 20 and 21" with "Tables 18 and 19".

#### 6. Modification to 6.1, General

Paragraph 3, line 2, replace "(see Table 23)" with "(see Table 24)".

#### 7. Modification to 6.2.3, Resin based linings

Paragraph 2, line 2, replace "ECR glass" with "ECR glass".

#### 8. Modification to 7.1, General

Paragraph 5, line 3, replace "7.8.2" with "7.8.3".

#### 9. Modification to 7.3, Laminate construction

Definitions below Table 3, *U<sub>i</sub>*, replace "reinforcement" with "lamina".

#### 10. Modification to 7.3, Laminate construction

Definitions below Table 3, X<sub>i</sub>, replace "unit modulus" with "unit tensile modulus".

#### 11. Modification to 7.4, Lamina thickness

Equation (1), replace " $t_i = [1/\rho_g + (100 - m_g)/(m_g \times \rho_r)] \times 10^{-3}$ " with: " $t_i = [1/\rho_g + (100 - m_g)/(m_g \times \rho_r)] \times 10^{3}$ ".

#### 12. Modification to 7.5, Laminate properties

Line 2, replace "basic laminae properties" with "basic lamina properties".

### 13. Modification to 7.8.4.5, Derivation of partial design factor $A_3$

Line 2, replace "Equation (6)" with "Equations (6a) and (6b)".

#### 14. Modification to 7.8.4.5, Derivation of partial design factor $A_3$

Rename the first of the two Equations "(6)" as "(6a)" and the second as "(6b)".

## 15. Modification to 8.2.3, Limiting strain for laminate e or lamina e

Paragraph 2, line 1, replace "obtained either from Equation (10)" with "obtained from Equations (10a) and (10b)".

#### 16. Modification to 8.4, Laminate design

Equation (10), replace "all  $\times u_{lam}$  =" with "all.  $U_{lam}$  =".

#### 17. Modification to 8.4, Laminate design

Equation (10a), replace " $X_{lam} = X_1 \times m_1 \times n_1 + u_2 \times m_2 \times n_2 \dots u_i \times m_i \times n_i$ " with: " $X_{lam} = X_1 \times m_1 \times n_1 + X_2 \times m_2 \times n_2 \dots X_i \times m_i \times n_i$ ".

#### 18. Modification to 8.4, Laminate design

Replace Equation "(10)" with "(10a)" and "(10a)" with "(10b)".

#### 19. Modification to 8.4, Laminate design

Definition  $u_i$ , replace "is the allowable tensile unit load carrying capacity of lamina layer I" with "is the tensile unit load carrying capacity of lamina layer I".

#### 20. Modification to 8.4, Laminate design

Definition  $X_{lam}$  replace "N/mm per kg/m<sup>2</sup>" with "N/mm".

#### 21. Modification to 9.2.2, Wind

Add "NOTE Reference can be made to EN 1991-1-4.".

#### 22. Modification to 9.2.7, Personnel loading

Add "Snow and access loads shall not be considered to act together." as last paragraph.

#### 23. Modification to 9.4.2, Pressure

Paragraph 1, line 1, replace pressure " $\rho_D$ " with pressure " $p_D$ ".

#### 24. Modification to 9.4.2, Pressure

Last paragraph, line 1, replace " $\rho_D$ " with " $\rho_D$ ".

#### 25. Modification to 9.4.2, Pressure

Last paragraph, delete the text "Snow and access loads shall not be considered to act together.".

#### 26. Modification to 10.1, Symbols and units

Delete " $d_r$  mm diameter of neutral axis of stiffener ring".

#### 27. Modification to 10.1, Symbols and units

Delete symbols not used in the standard:

" $t_{\rm ck}$  mm thickness cylinder knuckle area";

"tover mm thickness overlapping laminate";

"t<sub>Shell</sub> mm thickness shell at branch position".

#### 28. Modification to 10.1, Symbols and units

Add symbol "t mm thickness of shell".

#### 29. Modification to 10.1 Symbols and units

Unit for PS, replace "N/mm" with "N/mm<sup>2</sup>".

#### 30. Modification to 10.2.2, Combined axial loading

Equation (13), replace " $q_{x,m}$  =" with " $q_{x,M}$  =".

#### 31. Modification to 10.2.2, Combined axial loading

Equation (15), replace " $q_{x,c} = q_{x,M} + q_x V + q_{x,p}$ " with " $q_{x,c} = q_{x,M} + q_{xW} + q_{x,p}$ ".

- 32. Modification to 10.2.2, Combined axial loading First line on page 34, after Equation (15), replace "where  $q_x$ " is the "with "where  $q_{x,w}$  is the".
- 33. Modification to 10.2.2, Combined axial loading Equation (16), replace " $q_{x,c} = q_{x,M} + q_x$ "  $q_{x,p}$ " with " $q_{x,c} = q_{x,M} + q_{xw} q_{x,p}$ ".
- 34. Modification to 10.2.2, Combined axial loading Equation (17), replace " $q_{x,c} = q_{x,p} + q_{x,M} + q_{x,W}$ " with " $q_{x,c} = q_{x,p} + q_{x,M} + q_{x,W}$ ".
- 35. Modification to 10.2.2, Combined axial loading

  Last but one paragraph, line 1, replace "Equation (10)" with "Equation (10a)".
- **36.** Modification to 10.3.2, Critical axial buckling load Last paragraph, replace "the equation for k for such sections is given by Equations (19) and (20)".
- 37. Modification to 10.3.2, Critical axial buckling load *Add definition* "t is the wall at the cut-out".
- 38. Modification to 10.3.2, Critical axial buckling load Add reference to 10.6.3.3.5 Cut-outs in a skirt.
- 39. Modification to 10.3.3, Critical circumferential buckling pressure Equations (21) and (22),  $E_{0b}$  should be  $E_{0b}$ .
- **40.** Modification to 10.3.5, Critical buckling pressure for cylindrical Equation (24),  $E_{\phi b}$  should be  $E_{\phi b}$ .
- 41. Modification to 10.3.5, Critical buckling pressure for cylindrical Replace Equation "(24)" with "(24a)" and "(24a)" with "(24b)".
- **42.** Modification to 10.3.5, Critical buckling pressure for cylindrical b), delete the text "for example see Figure 8".
- 43. Modification to 10.4.1, General requirements First paragraph, replace "10.4" with "Figure 4a) and 4b)".
- **44. Modification to 10.4.1, General requirements** *Paragraph 2, line 1, replace* "Thermoplastics" *with* "thermoplastics".
- **45.** Modification to 10.4.1, General requirements Paragraph 2, line 2 replace "R" with "r".
- **46. Modification to 10.4.1, General requirements** Figure 4a), replace the knuckle radius "R" with "r".
- **47. Modification to 10.4.1, General requirements** Figure 4a), replace the half apex angle  $^{\dagger}\Phi$ ".

- **48. Modification to 10.4.1, General requirements** *Text below Figure 4a), replace* "Thermoplastics" *with* "thermoplastics".
- **49.** Modification to 10.4.3.1, Circumferential unit loading in cone Equation (25), replace " $q\Phi$  =  $p_D \times D_K / (2\cos\Phi)$ " with " $q_\Phi$  =  $p_D \times D_K / (2\cos\Phi)$ ".
- 50. Modification to 10.4.3.1, Circumferential unit loading in cone Last paragraph, replace Equation "(10)" with Equation "(10a)".
- 51. Modification to 10.4.3.2, Axial unit load in cone to knuckle junction Paragraph above Table 7, replace "Equation (10)" with "Equation (10a)".
- **52.** Modification to 10.4.3.2, Axial unit load in cone to knuckle junction *Table 7, title, replace the concentration factor* "Kc1" *with* " $K_{c1}$ ".
- 53. Modification to 10.4.3.2, Axial unit load in cone to knuckle junction Paragraph above Table 8, replace Equation "(10)" with Equation "(10a)".
- 54. Modification to 10.4.3.2, Axial unit load in cone to knuckle junction Table 8, replace " $t_c/D$ " with " $t_k/D$ ".
- 55. Modification to 10.4.3.2, Axial unit load in cone to knuckle junction Last paragraph, replace "Equation (10)" with "Equation (10a)".
- **56.** Modification to 10.4.4.1, Strength requirement Paragraph 1, line 1, replace "Equation (26)" with "Equation (25)".
- **57. Modification to 10.4.4.1, Strength requirement** *Paragraph 1, line 2, replace* "Equation (10)" *with* "Equation (10a)".
- 58. Modification to 10.4.4.1, Strength requirement Paragraph 1, line 2, replace "Equation (26) to (28)" with "Equation (25) to (27)".
- 59. Modification to 10.4.4.2.2, Critical radial buckling pressure  $p_c$  Equation (29), replace " $E_{cob}$ " with " $E_{cob}$ " and " $E_x$ " with " $E_x$ ".
- 60. Modification to 10.4.4.2.2, Critical radial buckling pressure  $p_c$  Equation (30), replace " $E_{\phi b}$ " with " $E_{\phi b}$ ".
- **61.** Modification to 10.4.4.2.3, Axial compressive load Equation (31), replace " $E_{ob}$ " with " $E_{ob}$ ".
- **62.** Modification to **10.4.4.2.4,** Combined axial and radial compressive Equation (34), replace " $(q_x \times F/u_c)^{1,25} + (p_D \times F/p_c)^{1,25} \le F$ " with " $(q_x \times F/u_c)^{1,25} + (p_D \times F/p_c)^{1,25} \le 1$ ".
- 63. Modification to 10.4.5.1, Covers subjected to internal pressure Paragraph 1, line 2, replace "For covers outside these parameters the covers" with "If  $\Phi > 75^{\circ}$  the covers".

- **64.** Modification to 10.4.5.1, Covers subjected to internal pressure Equation (35), replace " $q_x = \alpha_b \times p_D \times 1/\sin \phi \times \cos \phi \times (D/t_k)^{1+Bb} \times t_k$ " with " $q_x = \alpha_b \times p_D \times 1/\sin \phi \times \cos \phi \times (D/t_k)^{1+Bb} \times t_k$ ".
- **65. Modification to 10.4.5.1, Covers subjected to internal pressure** Equation (36a), replace " $\alpha_b = 51.6 \times (r/D)^2 + 7.6 \times (r/D) + 0.13$ " with " $\alpha_b = -64 \times (r/D)^2 + 7.6 \times (r/D) + 0.13$ ".
- **66.** Modification to **10.4.5.1, Covers subjected to internal pressure** Equation (36b), replace " $\beta_D = 51.6 \times (r/D) 1.6 8.18 \times (r/D) + 0.52$ " with " $\beta_D = 51.6 \times (r/D)^2 8.18 \times (r/D) + 0.52$ ".
- 67. Modification to 10.4.5.1, Covers subjected to internal pressure Last paragraph, replace "Equation (10)" with "Equation (10a)".
- 68. Modification to 10.4.5.2, Covers subjected to external pressure Paragraph 1, line 1, replace "Equation (37)" with "Equation (37a)".
- **69.** Modification to 10.4.5.2 Covers subjected to external pressure Equation (37), replace "Eb" with " $E_b$ ".
- 70. Modification to 10.4.5.2, Covers subjected to external pressure Replace Equations "(37)" and "(37a)" with "(37a)" and "(37b)".
- 71. Modification to 10.5.1, General requirements Figure 8, replace the depth of end "/" with "h<sub>i</sub>".
- 72. Modification to 10.5.2, Dished ends subject to internal pressure Paragraph below Equation (38), replace Equation "(41)" with "(38)".
- 73. Modification to 10.5.2, Dished ends subject to internal pressure Paragraph above Table 9, replace "Equation (10)" with "Equation (10a)".
- **74.** Modification to 10.5.2, Dished ends subject to internal pressure Table 9, replace  $h_1/D = 0.25$ , t/D = "0.01" with  $h_1/D = 0.25$ , t/D = "0.005".
- **75. Modification to 10.6, Flat circular ends** *Replace in the title* "Flat circular ends" *with* "Bottoms".
- 76. Modification to 10.6.1.2 Dished ends subject to internal pressure Paragraph above Equation (49), replace "Equation (10)" with "Equation (10a)".
- 77. Modification to 10.6.1.3 Equation (50), replace " $q_{x1}$  =" with " $q_{xk1}$  =".
- **78.** Modification to 10.6.1.3 Equation (51), replace " $q_{x1}$  =" with " $q_{xk1}$  =".
- **79.** Modification to 10.6.1.3 Equation (54), replace " $q_{kx}$  =" with " $q_{xk}$  =".

- 80. Modification to 10.6.1.3

  Paragraph below Equation (54), replace "Equation (10)" with "Equation (10a)".
- 81. Modification to 10.6.2, Vessels with flat bases subjected to pressure *Note, replace* "see 12.5.3" *with* "see 12.5".
- 82. Modification to 10.6.3.3.1, General Figure 12a), replace " $t_z = t + t_{o2}$ " with " $t_z = t + t_{o}$ ".
- 83. Modification to 10.6.3.3.1, General Figure 12c), replace " $\geq (D * t_{Bk})^{\frac{1}{2}}$  " with " $\geq (D \times t_{bk})^{\frac{1}{2}}$ ".
- 84. Modification to 10.6.3.3.2, Unit load for lower part of cylinder region 1 Equation (57), replace " $\alpha_0$ " with " $\alpha_0$ ".
- 85. Modification to 10.6.3.3.2, Unit load for lower part of cylinder region 1 Paragraph above Equation (58), replace "Equation (10)" with "Equation (10a)".
- 86. Modification to 10.6.3.3.2, Unit load for lower part of cylinder region 1 Equation (58), replace " $\pm qx_{,\Delta T}/A_5$ " with " $\pm q_{x,\Delta T}/A_5$ ".
- 87. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Equation (59), replace " $q_{x,Sku,p} = 6 \times C \times p \times D$ " with " $q_{x,Sku,p} = 6 \times C \times p \times D$ ".
- 88. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Equation (60), replace " $\alpha_0$ " with " $\alpha_0$ ".
- 89. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Paragraph above Equation (61), replace "Equation (10)" with "Equation (10a)".
- 90. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Equation (61), replace " $q_{X,Sku,\Delta T}/A_5$ " with " $q_{X,Sku,\Delta T}/A_5$ ".
- 91. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Equation (62), replace " $L_{csku} \ge (D \times t_{sku})^{1/2}$ " with " $L_{c,sku} \ge (D \times t_{sku})^{1/2}$ ".
- 92. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Last paragraph, line 1, replace "Equation (10)" with "Equation (10a)".
- 93. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Last paragraph, line 2, replace " $u_c/q_{x,sk} \ge F$ " with " $u_c/q_{x,sk} \ge F$ ".
- 94. Modification to 10.6.3.3.3, Unit load for lower part of skirt, region 2 Last paragraph, line 3, replace "Table 6 or" with "Table 6 or".
- 95. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Paragraph 1, line 1, replace "knuckle  $q_k$ " with "knuckle  $q_{k,p}$ ".
- 96. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Paragraph 1, line 2, replace "dome ends" with "dished ends".

- 97. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Equation (66), replace " $q_k = q_{k,p} +$ " with " $q_k = q_{k,p} +$ ".
- 98. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Paragraph below Equation (66), replace "Equation (10)" with "Equation (10a)".
- 99. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Equation (67), replace " $L_c \ge (D \times t_b)^{1/2}$ " with " $L_c \ge (D \times t_{bk})^{1/2}$ ".
- 100. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Equation (68), replace " $q_{\text{over}} \ge q_{\text{X,p}}$ " with " $q_{\text{over}} \ge q_{\text{X,p}}$ ".
- 101. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 First paragraph on page 57 (below Equation (68), replace "D < 2 mm" with "D < 2 m".
- 102. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Equation (69), replace " $+0.2 \times \rho_D \times D$ " with " $+0.2 \times \rho_D \times D$ ".
- 103. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Paragraph below Equation (69), replace "Equation (10)" with "Equation (10a)".
- 104. Modification to 10.6.3.3.4, The unit load in the knuckle region, region 3 Equation (70), replace " $\tau_{\text{over}} = q_{\text{over}}/l_{\text{over}} = q_{$
- **105.** Modification to **10.6.3.3.5**, Cut-outs in a skirt Equation (72), replace " $q_x = (W_D/A_c) + [(4 \times M_D + W_D)/W_c]$ " with " $q_x = (W_D/A_c) + (M_D + W_De_c)/Z_c$ ".
- 106. Modification to 10.6.3.3.5, Cut-outs in a skirt Equation (73), replace " $A_c = D \times t_{sk} \times [\pi \alpha_c]$ " with " $A_c = D \times t_{sk} \times [\pi \alpha_c]$ ".
- 107. Modification to 10.6.3.3.5, Cut-outs in a skirt Equation (74), replace " $W_c$  =" with " $Z_c$  =".
- 108. Modification to 10.6.3.3.5, Cut-outs in a skirt Last paragraph on page 57, replace " $t_{sk}$ " with " $t_{Sk}$ ".
- **109. Modification to 10.7.1, General** Paragraph 2, line 2, replace "Thermoplastics" with "thermoplastics".
- 110. Modification to 10.7.1, General Paragraph 3, line 1, replace "Equation (10)" with "Equation (10a)".
- 111. Modification to 10.7.1, General Equation (77), replace " $L_S$  =" with " $L_i$  =".
- **112. Modification to 10.7.1, General** *Figure 14, title, replace* "Thermoplastics" *with* "thermoplastics".
- **113. Modification to 10.8.1, General**Paragraph 3, line 2, replace "in domed heads" with "in dished heads".

- 114. Modification to 10.8.2, Symbols
- Replace,  $t_a$ , replace "(=  $t_1$ +  $t_1$ +  $t_2$ )" with "(=  $t_c$ +  $t_1$ +  $t_2$ )".
- 115. Modification to 10.8.3, Compensation requirements for openings Equation (79), replace " $v_A = 1.5 \times [1 + d_c/2(D \times t_c)^{1/2}]$ " with " $v_A = 1.5 \times [1 + d_c/2(D \times t_a)^{1/2}]$ ".
- 116. Modification to 10.8.3, Compensation requirements for openings Equation (80), replace " $q_{\text{max}} \le \text{all} \times U_{\text{Lam}} + \text{all} \times U_{\text{c}}$ " with " $q_{\text{max}} \le \text{all}.U_{\text{Lam}} + \text{all}.U_{\text{c}}$ ".
- 117. Modification to 10.8.3, Compensation requirements for openings Paragraph below Equation (80), replace "Equation (10)" with "Equation (10a)".
- 118. Modification to 10.8.3, Compensation requirements for openings Figure 15a), replace wall "t" with "t<sub>c</sub>".
- 119. Modification to 10.8.4, Pull out load Equation (83), replace " $\tau \leq$ " with " $\tau =$ ".
- **120. Modification to 10.8.4, Pull out load** *Last paragraph, line 2, replace* "Equation (84)" *with* "Equation (82)".
- **121. Modification to 10.8.8, Access and inspection openings** *Paragraph 1, row 1, replace* "inspection and /or" *with* "inspection and/or".
- **122.** Modification to 10.8.8, Access and inspection openings

  Table in Figure 16, replace "V", "W", "X", "Y" and "Z" in the table by "v", "w", "x", "y" and "z".
- **123. Modification to 10.8.9, Gusset on branches** Paragraph 1, line 1, replace "of 80 DN or" with "of 80 mm or".
- 124. Modification to 10.9.2, Symbols  $u_{csm}$ , replace "Design unit loading for CSM layers" with "Ultimate unit load for CSM layers".
- 125. Modification to 10.9.4, Design methods for all panel shapes Equation (84), replace " $M_{\rm D} = M_{\rm p} + M_{\rm localload} + (M_{\rm snow} + M_{\rm wind})/A_5$ " with " $M_{\rm D} = M_{\rm p} + M_{\rm l} + (M_{\rm snow} + M_{\rm wind})/A_5$ ".
- 126. Modification to 10.9.4, Design methods for all panel shapes NOTE, a), replace "When  $M_{local}$ " with "When  $M_{l}$ ".
- **127. Modification to 10.9.5.1, General** *5), replace* "Figure 17 and 10.9 (2) show" *with* "Figures 17 and 18 show".
- **128.** Modification to 10.9.5.2, Rectangular panel under distributed load Equation (85), replace " $M_D = \beta_1 \times p \times b^2$ " with " $M_D = \beta_1 \times p \times b^2$ ".
- 129. Modification to 10.9.5.2, Rectangular panel under distributed load Paragraph below Equation (85), replace "and p is the" with "and  $p_D$  is the".

- 130. Modification to 10.9.5.2, Rectangular panel under distributed load Equation (86), replace " $M_D = \beta_1 \times p_1 \times b^2$ " with " $M_D = \beta_1 \times p_H \times b^2$ ".
- **131. Modification to 10.9.5.2, Rectangular panel under distributed load** *Paragraph above Table 10b), line 3, replace* "pane as" *with* "panel as".
- 132. Modification to 10.9.5.2, Rectangular panel under distributed load Paragraph above Table 10b), lines 2 and 3, replace "equation (85)" with "Equation (86)" and "equation (86)" with "Equation (85)".
- 133. Modification to 10.9.5.3, Rectangular panel under central local load Equation (87), replace " $M_1 = W/(4 \times \pi) \times [1,3 \times 1n(2 \times b/\pi \times r_1) + \beta_2]$ " with " $M_1 = W/(4 \times \pi) \times [1,3 \times ln(2 \times b/\pi \times r_1) + \beta_2]$ ".
- 134. Modification to 10.9.5.4, Determination of mass of reinforcement a), paragraph below Equation (89), replace "Equation (10)" with "Equation (10a)".
- 135. Modification to 10.9.6.1, Circular panels under uniformly distributed *First paragraph, replace* "The moment Mp, due" *with* "The moment Mp, due".
- **136.** Modification to **10.9.6.1**, Circular panels under uniformly distributed Equation (95), replace " $M_1 = (W/4\pi) \times [1,3 \ln(d_0/2r_1) + 1]$ " with " $M_1 = (W/4\pi) \times [1,3 \ln(d_0/2r_1) + 1]$ ".
- 137. Modification to 10.9.6.3, Mass of reinforcement for circular panels a), paragraph 1, replace "Equation (98)" with "Equation (96)".
- 138. Modification to 10.9.6.3, Mass of reinforcement for circular panels Equation (97), replace " $\alpha$ 1" and " $\alpha$ 2" with " $\alpha$ 1" and " $\alpha$ 2".
- 139. Modification to 10.9.6.3, Mass of reinforcement for circular panels Equation (97), replace "Wi" with "W".
- **140.** Modification to 10.9.6.3, Mass of reinforcement for circular panels List below Equation (97),  $\alpha_2$ , replace "0,013787" with "0,137 87".
- **141. Modification to 10.9.6.3, Mass of reinforcement for circular panels** *List below Equation (97), replace the text* " $P_{\rm H}$  is the hydrostatic pressure at the base of a panel (when applicable i.e. rectangular tank design)" *with the text* " $p_{\rm D}$  is the design pressure (worst combination of pressure, vacuum, snow, wind loading, etc.)".
- 142. Modification to 10.9.6.4, Plates in the form of a sector of a circle Paragraph above Equation (100), replace "equation" with "Equation (100)".
- **143. Modification to 10.10.1, General types of rectangular tank configuration** *Figure 21, Type (3), replace* "Tank with a vertical stiffeners" *with* "Tank with vertical stiffeners".
- **144. Modification to 10.10.1, General types of rectangular tank configuration** *Figure 21, Type (4), replace* "Tank with a vertical and horizontal stiffeners" *with* "Tank with vertical and horizontal stiffeners".

- **145. Modification to 10.11.1, General** Figure 22a), Saddle support angle, "= 120°" with "≥ 120°".
- 146. Modification to 10.11.2.2, Determination of longitudinal flexural moment Figure 23, saddle support angle, replace "q" with " $\theta$ ".
- 147. Modification to 10.11.2.2, Determination of longitudinal flexural moment Definitions, replace " $K_1$ ,  $K_2$   $K_{11}$ " with " $K_1$ - $K_{11}$ ".
- **148. Modification to 10.11.2.2, Determination of longitudinal flexural moment** *Definitions, replace* "Ps is the overpressure" *with* "PS is the overpressure".
- 149. Modification to 10.11.2.2, Determination of longitudinal flexural moment *Definitions, replace* "pu is the under pressure" with " $p_u$  is the external pressure".
- 150. Modification to 10.11.2.2, Determination of longitudinal flexural moment First paragraph on page 88 (below Figure 24), replace "M1" with " $M_1$ ".
- 151. Modification to 10.11.2.2, Determination of longitudinal flexural moment Delete sentence "M1 is always negative for hemispherical ends.".
- **152. Modification to 10.11.2.3, Axial unit load at mid-span** *Paragraph 3, replace* "the maximum tensile axial" *with* "the maximum axial".
- 153. Modification to 10.11.2.3, Axial unit load at mid-span Paragraph 4, replace "Equation (10)" with "Equation (10a)".
- **154. Modification to 10.11.2.3, Axial unit load at mid-span** *Paragraph 5, replace* "the maximum axial tensile" *with* "the maximum axial".
- 155. Modification to 10.11.2.3, Axial unit load at mid-span

  Paragraph below Equation (112), replace "Equation (10)" with "Equation (10a)".
- **156.** Modification to **10.11.2.3**, Axial unit load at mid-span Paragraph 2, on page 89 (two paragraphs below Equation 112), replace "compressive load  $q_{xc}$ " with "compressive load  $q_{xc}$ ".
- **157.** Modification to 10.11.2.3, Axial unit load at mid-span Paragraph 2, on page 89 (two paragraphs below Equation 112), line 2, replace " $u_{\rm L}/q_{\rm xL} \ge F$ " with " $u_{\rm c}/q_{\rm x} \ge F$ ".
- 158. Modification to 10.11.2.4, Axial unit load at saddle positions

  Paragraph below Equation (113), replace "Equation (10)" with "Equation (10a)".
- 159. Modification to 10.11.2.4, Axial unit load at saddle positions

  Paragraph below Equation (114), replace "Equation (10)" with "Equation (10a)".
- **160. Modification to 10.11.2.5, Stability of shell** *Paragraph 3, replace* "The maximum axial compressive load,  $q_c$ ," *with* "The critical axial buckling load,  $u_c$ ,".

- 161. Modification to 10.11.2.5, Stability of shell Equation (115), replace " $q_c/q_x \ge F$ " with " $u_c/q_x \ge F$ ".
- **162. Modification to 10.11.2.5, Stability of shell**Paragraph 5, replace "If an under pressure" with "If an external pressure".
- **163. Modification to 10.11.2.6, Shear forces** Table 14, replace " $A > DK_3/4$ " and " $A < DK_3/4$ " with "A > D/4" and "A < D/4".
- **164.** Modification to **10.11.2.8**, Circumferential unit load unstiffened Equation (121), replace " $q_{\phi 5} = \frac{1}{K_5} \times W_1/(b_1+10t)$ " with " $q_{\phi 5} = \frac{1}{K_5} \times W_1/(b_1+10t)$ ".
- 165. Modification to 10.11.2.8, Circumferential unit load unstiffened Paragraph below Table 15, replace "Equation (10)" with "Equation (10a)".
- 166. Modification to 10.11.2.9, Loading at the horn of saddle Paragraph below Equation (127), replace "Equation (10)" with "Equation (10a)".
- 167. Modification to 10.11.3.2, Unit loads in circumferential direction Equation (128), replace "p" with " $\rho$ ".
- 168. Modification to 10.11.3.2, Unit loads in circumferential direction Equation (129), replace "Ps" with "Ps" and "p" with " $\rho$ ".
- 169. Modification to 10.11.3.2, Unit loads in circumferential direction *Equation (130), replace "Ps" with "PS"*.
- 170. Modification to 10.11.3.2, Unit loads in circumferential direction Paragraph below Equation (130), replace "Equation (10)" with "Equation (10a)".
- 171. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces *Equation (133), replace "Ps" with "PS"*.
- 172. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Equation (134), replace "Ps" with "PS".
- 173. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Equation (135), replace "Ps" with "PS".
- 174. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Equation (136), replace "Ps" with "PS".
- 175. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Paragraph below Equation (136), replace "Equation (10)" with "Equation (10a)".
- 176. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Paragraph above Equation (137), replace "The shear load is at" with "The shear load at".
- 177. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Equation (141), replace "Ps" with "Ps".

- 178. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Equation (142), replace "Ps" with "Ps".
- 179. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Paragraph below Equation (142), replace "Equation (10)" with "Equation (10a)".
- **180. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces** *Paragraph above Equation (143), replace* "corresponding shear load" *with* "corresponding shear stress".
- 181. Modification to 10.11.3.3, Unit loads in axial direction and lateral forces Equation (145), replace "= 50/K and  $\tau_{\text{allowable}} \ge$ " with "= 50/K and  $\tau_{\text{allowable}} \ge$ ".
- 182. Modification to 10.11.3.5, Localised effects at saddle or stiffener Equation (147), replace " $\Delta_{qx,1}$  1,10× $K_9$ × $W_1/t$ " with " $\Delta_{qx,1}$  = 1,10× $K_9$ × $W_1/t$ ".
- 183. Modification to 10.11.3.5, Localised effects at saddle or stiffener Definitions below Equation (149), replace " $D_s$  =  $\dot{u}$  diameter" with " $D_s$  = diameter".
- 184. Modification to 10.11.3.5, Localised effects at saddle or stiffener Definitions below Equation (149), replace " $^t$  = thickness" with " $^t$  = thickness".
- 185. Modification to 10.11.3.6, Design of the stiffener rings at the saddle Figure 26, per definition  $t_R = t + t_S$  figure to be revised.
- **186.** Modification to **10.11.3.6**, Design of the stiffener rings at the saddle Equation (155), replace " $q_{Rx} = 0.53 \frac{W1}{(t_r^{1.5} \times D^{0.5})}$ " with " $q_{Rx} = 0.53 \frac{W1}{(t_R^{1.5} \times D^{0.5})}$ ".
- 187. Modification to 10.11.4, Longitudinal beam supported vessel Last paragraph, replace "is given in K.2" with "is given in K.3".
- 188. Modification to 11.1, General

Paragraph 4, lines 2 and 3, replace "the chemical barrier of these chemical barriers for the" with "the chemical barrier for the".

189. Modification to 11.1, General

Paragraph 5, lines 1 and 3, replace "two classifications: Classification 150 and Classification 10" with "two designations: Class 150 and PN 10".

190. Modification to 11.1, General

Figure 27c), Key 1, replace "PP & PVDF" with "PP and PVDF".

- 191. Modification to 11.2.2, Symbols  $b'_{0}$ , replace "=  $G_{0} C$ " with "=  $G_{0} C$ ".
- 192. Modification to 11.2.2, Symbols

 $B_{\rm f}$ , replace "Is the ionside diameter" with "Is the inside diameter".

193. Modification to 11.2.2, Symbols

E, replace "Tensile young modulus" with "Tensile Young modulus".

- **194.** Modification to 11.2.2, Symbols Replace " $g_0$ " with " $g_0$ " and " $G_0$ " with " $G_0$ ".
- 195. Modification to 11.2.2, Symbols

 $\sigma_a$ , replace "Bolt nominal design load at atmospheric temperature (see Table 20)" with "Bolt nominal design stress at design temperature (see Table 20)".

196. Modification to 11.2.2, Symbols

 $\sigma_b$ , replace "Bolt nominal design load at design temperature (see Table 20)" with "Bolt nominal design stress at atmospheric temperature (see Table 20)".

- **197. Modification to 11.2.2, Symbols**  $t_R$ , *replace* "see Table **21**" *with* "see Table **19**".
- **198. Modification to 11.2.2, Symbols** *y, replace* "seating load" *with* "seating stress".
- 199. Modification to 11.2.3, Bolt loads and required areas a), paragraph 1, replace "Equation (156)" with "Equation (156a)".
- 200. Modification to 11.2.3, Bolt loads and required areas a), renumber Equation "(156)" as Equation "(156a)".
- 201. Modification to 11.2.3, Bolt loads and required areas a), add number "(156b)" to equation for  $H_R$ .
- 202. Modification to 11.2.3, Bolt loads and required areas Paragraph below Equation (157), replace "area,  $A_{m}$ ," with "area,  $A_{m}$ ,".
- **203.** Modification to 11.2.3, Bolt loads and required areas Equation (158), replace " $A_{m2} = \frac{W_{m1}}{\sigma_b}$ " with " $A_{m2} = \frac{W_{m2}}{\sigma_b}$ ".
- 204. Modification to 11.2.3, Bolt loads and required areas Paragraph below Equation (158), replace "total bolt area provided,  $A_b$ , shall not be less" with "total bolt area provided,  $n \times A_b$ , shall not be less".
- **205.** Modification to 11.2.4, Full faced flange design Equation (159), replace " $N = [6 \times H_R \times h_T \times k / \sigma_{CSM} \times (\pi \times C n \times d)]^{0.5}$ " with " $N = [6 \times H_R \times h_T \times k / \sigma_{CSM} \times (\pi \times C n \times d)]^{0.5}$ ".
- 206. Modification to 11.2.4, Full faced flange design NOTE  $C_{SM}/K = 15 \text{ N/mm}^2$  Replace with  $\sigma_{CSM}/K = 15 \text{ N/mm}^2$
- **207.** Modification to 11.3.1, General Figure 30, replace " $G_0$ " with " $G_0$ ".
- 208. Modification to 11.3.5, Loading moment arms Equation (169), replace " $h_t'$  =" with " $h_T'$  =".

209. Modification to 11.3.6, Stub flange thickness

Equation (171), " $M = H'_{D} \times h_{D} + H'_{p} \times h_{p} + H'_{T} \times h_{T}$ " with " $M = H_{D} \times h_{D} + H'_{D} \times h'_{D} + H'_{T} \times h'_{T}$ ".

- 210. Modification to 11.3.6, Stub flange thickness Equation (172), replace ")" with ")<sup>0,5</sup> ".
- 211. Modification to 11.3.7.3, Bolting up condition Equation (175), replace " $W_{m2} = \pi \times G_1 \times b^1 \times y$ " with " $W_{m2} = \pi \times G_1 \times b^1 \times y$ ".
- 212. Modification to 11.3.7.3, Bolting up condition

Paragraph below Equation (175), replace, "The minimum bolt area  $A_{m1}$ " with "The minimum bolt area  $A_{m}$ ".

213. Modification to 11.3.7.3, Bolting up condition

Equation (176), replace "and  $A_{m1} = W_{m2}/\sigma_b$ " with "and  $A_{m2} = W_{m2}/\sigma_b$ ".

214. Modification to 11.3.7.3, Bolting up condition

Last paragraph/equation, replace " $A_{\rm m} = n \times A_{\rm b}$ " with " $A_{\rm m} \le n \times A_{\rm b}$ ".

215. Modification to 11.3.8, Stub shear interface design

First paragraph, replace "interface must not" with "interface shall not".

216. Modification to 11.3.10, Bearing load

Equation (178), replace " $\sigma_B = [(W_{m1}) \text{ or } (W)]/[1,57 \times B_{r2}(G_0 - B_{r2} - 2 \times X)]$ " with " $\sigma_B = [(W_{m1}) \text{ or } (W_{m2})]/[1,57 \times B_{r2}(G_0 - B_{r2} - 2 \times X)]$ 

217. Modification to 11.5, Butt and strap jointed flanges

Equation (179), replace " $L_i \ge k \times PS \times d_b / \tau$ " with " $L_i \ge K \times PS \times d_b / \tau$ ".

218. Modification to 12.3.2.3.1, General

Equation (181), replace " $M_2 = C_{\text{m1}} \times W \times r_2 + 0.16 \times W \times e\rho$ " with " $M_2 = C_{\text{m2}} \times W \times r_2 + 0.16 \times W \times e\rho$ ".

219. Modification to 12.5.2, Design for uplift

b), replace "wind overturning pressure" with "wind overturning load".

220. Modification to 12.5.2, Design for uplift

c), replace "seismic force, the anchorage" and "the effect of pressure and wind loadings, shall" with "seismic force. The anchorage" and "the effect of pressure and wind loadings shall".

221. Modification to 12.5.3, Design of anchor bolts

Definitions below Equation (190), M, replace "N mm" with "Nmm".

222. Modification to 12.5.3, Design of anchor bolts

Definitions below Equation (190), delete sentence "If  $N_b$  < 8, use above Equation (190) with W = 0."

223. Modification to 12.5.3, Design of anchor bolts

Definitions below Equation (191),  $H_1$  replace "C of G" with "centre of gravity".

224. Modification to 13.3, External structures and fittings

Paragraph 5, replace "In the case where integral" with "In the case with integral".

225. Modification to 14.4, Calculation of laminate strains

Paragraph 8, line 2, replace "any extra" with "any additional".

226. Modification to 14.4, Calculation of laminate strains

Paragraph 9, line 1, replace "If extra reinforcement" with "If additional reinforcement".

227. Modification to 15.3.4, Quality control documentation requirements

Table 24 remove all underlining's and change all data in boldface to normal face.

228. Modification to 15.4.2, Fabrication of thermoplastic liners

Paragraph 2, replace "shall be load relieved" with "shall be stress relieved".

229. Modification to B.2, Lamina/laminate thickness

Equation (B.1), replace " $t_i = [1/\rho_g + (100 - m_g)/(m_g \times \rho_r)] \times 10^{-3}$ " with " $t_i = [1/\rho_g + (100 - m_g)/(m_g \times \rho_r)] \times 10^{3}$ ".

230. Modification to B.2, Lamina/laminate thickness

Delete "d is the SG of cured resin;" and " $\eta$  number of layers;" from the definitions below Equation (B.1).

231. Modification to B.3, Laminate modulus

Definition  $X_i$ , replace "N/mm per kg/m<sup>2</sup>" with "N/mm".

- 232. Modification to B.5, Determination of laminate strains from load resultants Equation (B.7), replace " $M_X$ " with " $M_{\Phi}$ ".
- 233. Modification to B.5, Determination of laminate strains from load resultants (2) insert reference to Figure B.2.
- 234. Modification to B.5, Determination of laminate strains from load resultants Figure B.2, replace  $"t_1"$  and  $"h_1"$  with  $"t_1"$  and  $"h_1"$ .
- 235. Modification to D.10.6, Calculation

Equation (D.7), replace the "d" in the denominator with " $d_1$ ".

236. Modification to 1.1.2, Structural requirements

6), replace "in Table 20 and 19" with "in Table 18 and 19".

237. Modification to 1.1.2, Structural requirements

Table I.1, 1<sup>st</sup> row, replace "tF" and "tR" with "t<sub>F</sub>" and "t<sub>R</sub>".

238. Modification to K.3.1, General

Paragraph 2, replace "should be made to N.4 and finite element analysis (FEA)" with "should be made using finite element analysis (FEA)".

## 239. Modification to K.3.2, Symbols

Figure K.8, add angle " $\Phi$ " and moment " $M_{\Phi}$ " into the figure.

#### 240. Modification to K.3.2, Symbols

Key to Figure K.8,  $M_{\Phi}$ , replace "N/mm" with "Nm/m".

## 241. Modification to K.3.3, Maximum shell strains

Paragraph 5, line 1, replace " $T_A$  and  $M_A$  and  $T_B$  and  $M_A$  in" with " $T_A$  and  $M_A$  and  $T_B$  and  $M_B$  in".