

ICS 55.100;

PN-EN ISO 9100-4:2006/AC

grudzień 2009

Wprowadza

EN ISO 9100-4:2005/AC:2009, IDT
ISO 9100-4:2005/AC1:2009, IDT

Dotyczy

PN-EN ISO 9100-4:2006

Opakowania szklane -- Próżniowe zamknięcia gwintowanych główek -- Część 4: Typ 38 średnia

Na wniosek Komitetu Technicznego nr 198
ds. Szkła

Poprawka do Normy Europejskiej EN ISO 9100-4:2005/AC:2009 Glass containers - Vacuum lug finishes - Part 4: 38 medium - Technical Corrigendum 1 (ISO 9100-4:2005/Cor 1:2009)
ma status Poprawki do Polskiej Normy

English version
Version Française
Deutsche Fassung

Glass containers - Vacuum lug finishes - Part 4: 38 medium - Technical
Corrigendum 1 (ISO 9100-4:2005/Cor 1:2009)

Récipients en verre - Bagues à crans pour
bouchage sous vide - Partie 4: 38 medium -
Rectificatif technique 1 (ISO 9100-
4:2005/Cor 1:2009)

Glasbehälter - Vakuum-Nockenverschluss-
Mündung - Teil 4: 38 medium (ISO 9100-
4:2005/Cor 1:2009)

This corrigendum becomes effective on 15 October 2009 for incorporation in the three official language versions of the EN.

Ce corrigendum prendra effet le 15 octobre 2009 pour incorporation dans les trois versions linguistiques officielles de la EN.

Die Berichtigung tritt am 15. Oktober 2009 zur Einarbeitung in die drei offiziellen Sprachfassungen der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Foreword

This document (EN ISO 9100-4:2005/AC:2009) has been prepared by Technical Committee ISO/TC 63 "Glass containers" in collaboration with Technical Committee CEN/TC 261 "Packaging" the secretariat of which is held by AFNOR.

Endorsement notice

The text of ISO 9100-4:2005/Cor 1:2009 has been approved by CEN as a EN ISO 9100-4:2005/AC:2009 without any modification.



INTERNATIONAL STANDARD ISO 9100-4:2005 TECHNICAL CORRIGENDUM 1

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Glass containers — Vacuum lug finishes —

Part 4: 38 medium

TECHNICAL CORRIGENDUM 1

Récipients en verre — Bagues à crans pour bouchage sous vide —

Partie 4: 38 medium

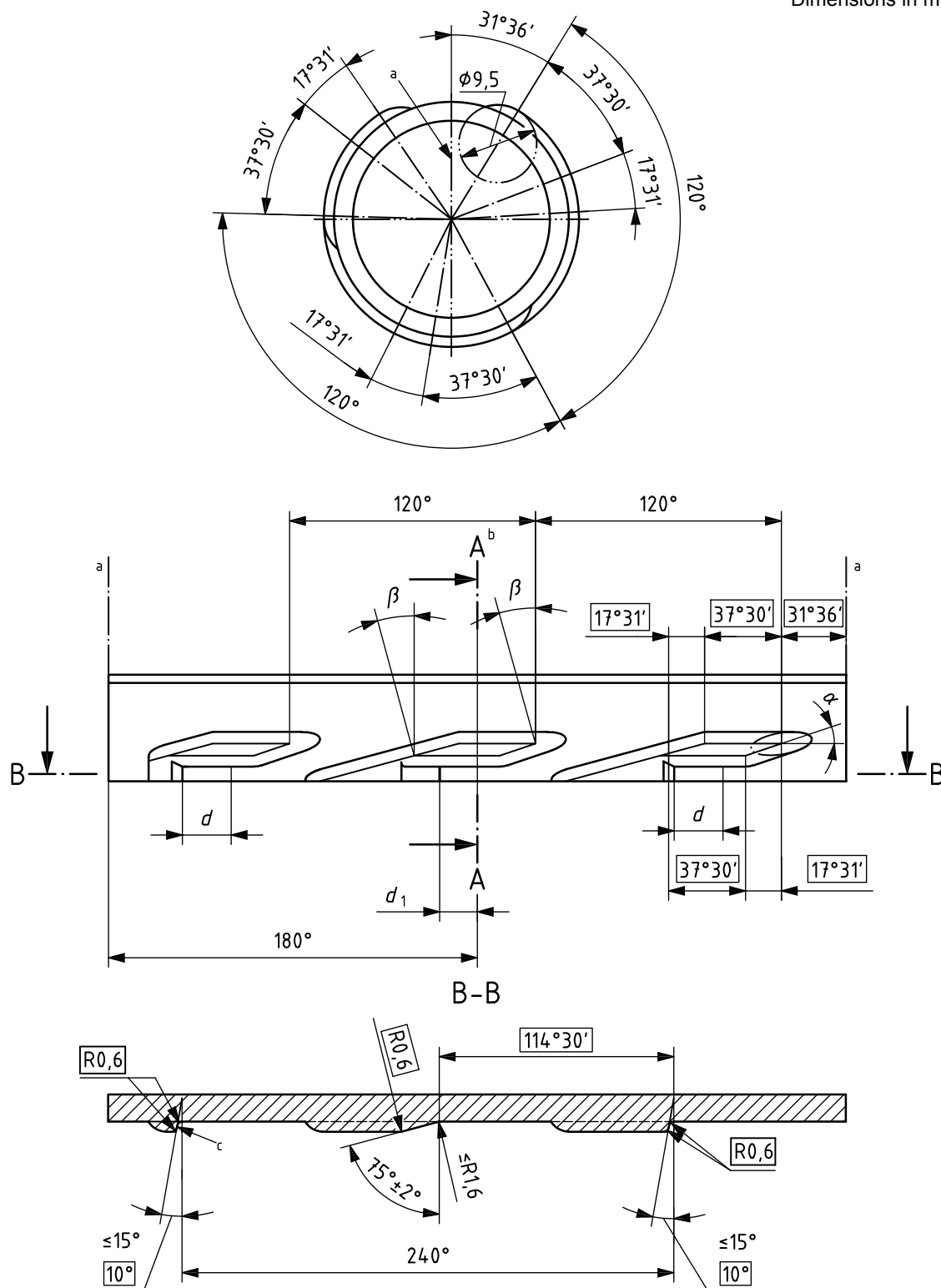
RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to ISO 9100-4:2005 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 261, *Packaging*, in collaboration with Technical Committee ISO/TC 63, *Glass containers*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Page 2, Figure 1

Replace Figure 1 with the following figure. (In the enlarged view section B-B, the arrow for footnote “c” has been moved to the right of the stop face.)

Dimensions in millimetres



a Parting line.

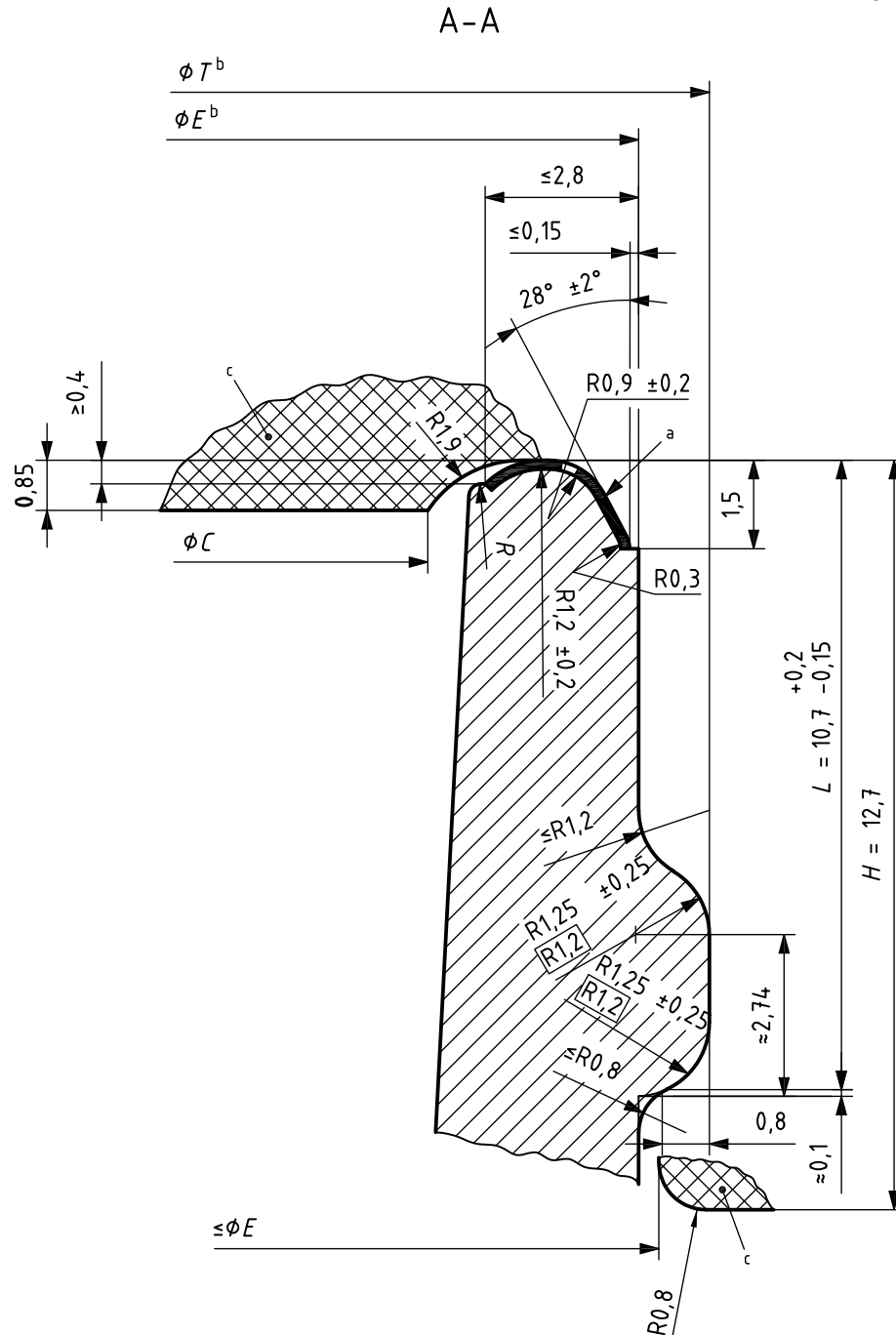
b See Figure 2.

c The stop faces on the leads have a cap stopping function. Thus they shall be sharp-edged and as perpendicular to the E-wall as possible. The radii of the stop faces should be the same as of the mould. A punctual replacement of moulds is necessary to prevent worn contours.

Figure 1 — Thread construction and enlarged view section B-B

Replace Figure 2 with the following figure. (The dimension previously marked as 6,8 has been corrected to 0,85.)

Dimensions in millimetres



- a The sealing surface shall be free of checks, dips, crizzles and other defects which may affect proper functioning.
- b Proper system functioning calls for keeping the ovality in the finish diameters to a minimum. E and T diameters should be concentric in relation to one another.
- c Cross-hatched areas of C diameter and H height show the closure position. Glass shall clear cap limits shown. The contour below the H dimension as well as the design of a possible bead are optional. Sufficient free space shall be provided between the bead and the cross-hatched area.

Figure 2 — Enlarged view section A-A

